Ref. No.: SKM/TDS/013 TECHNICAL DATA SHEET



HOFNIL-FR A2 (Ammonium Polyphosphate II)

HOFNIL-FR A2(Ammonium polyphosphate II) is a widely used flame retardant known for its effectiveness and versatility across a range of applications. It is particularly valued in industries such as paints, coatings, textile and polymer manufacturing due to its ability to enhance fire resistance in materials. FR A2 is a polymeric compound composed of ammonia and polyphosphoric acid. It typically exists in two forms based on its crystallinity and chain length:

- **Phase I:** Shorter chain, more soluble in water.
- **Phase II:** Longer chain, crystalline, and less soluble in water. Form II is the most commonly used in flame retardant applications due to its stability and effectiveness.

PRODUCT PROPERTIES

Product Name: HOFNIL-FR A2 **Product Code:** FR A2

TECHNICAL PARAMETERS		
S. NO.	PARAMETERS	SPECIFICATION
1.	Appearance	White free-flowing powder
2.	Whiteness	92.0 Min
3.	pH (10% Aq. Solution)	5.5-7.5
4.	Acid Value, KOH mg/1g	1.0 Max
5.	Solubility in water (25°C), g/100ml H2O	0.50 Max
6.	Nitrogen, w/w%	19.0-21.0
7.	Phosphorus (P), w/w%	20.0-22.0
8.	Thermal decomposition onset, ⁰ C	285 Min
9.	Average Particle Size,D50, µm	About 15

Applications of HOFNIL-FR A2(Ammonium polyphosphate II):

• Polyolefin, Especially Polypropylene:

- Intumescent Systems:
 - FR A2 is widely used in polyolefins, particularly polypropylene, as part of intumescent systems.
 - It helps form a stable, protective char layer when exposed to fire, which insulates the material and prevents further combustion.
- Compounding:



• Compounding FR A2 with polypropylene enhances its flame retardancy while maintaining mechanical properties.

• Thermosets:

- Unsaturated Polyesters (UP Resins):
 - FR A2 is used in UP resins to improve their fire resistance, often in combination with synergists.
- Epoxy Resins:
 - It is incorporated into epoxy resins to provide flame retardancy, making them suitable for highperformance applications.
- Polyurethane (PU):
 - In PU castings and foams, FR A2 enhances flame resistance and helps form a protective char layer during combustion.

• Paints and Coatings:

- Flame Retardant Coatings:
 - FR A2 is used to formulate coatings that improve the fire resistance of various substrates.
 - Upon exposure to heat, it releases ammonia and phosphoric acid, which help dilute flammable gases and interrupt the combustion process.
- Intumescent Coatings:
 - In intumescent coatings, FR A2, combined with components like pentaerythritol and melamine, forms an insulating char layer when exposed to fire.
 - This char layer reduces heat transfer and delays ignition.
- Smoke Suppressants:
 - FR AII acts as a smoke suppressant by inhibiting the release of smoke and toxic gases during combustion, thus improving safety in fire situations.

• Construction Materials:

- Insulation Materials:
 - FR A2 is used in insulating materials to provide enhanced fire protection.
 - **Structural Components:**
 - It is applied to structural components to increase their fire resistance, making buildings safer.

• Textiles:

- Flame Retardant Fabrics:
 - FR A2 is used in the treatment of textiles to make them flame retardant, suitable for applications in clothing, upholstery, and industrial fabrics.
- Adhesives and Sealants:
 - Enhanced Fire Resistance:



• Incorporating FR A2 into adhesives and sealants improves their fire resistance, making them suitable for use in construction and automotive industries

Advantages of HOFNIL- FR A2 (Ammonium polyphosphate II):

• Free from halogens, making it an environmentally friendly alternative to traditional halogen-containing flame retardants.

• FR A2 has a favourable toxicological and environmental profile, reducing health and environmental hazards during both production and use.

• FR A2 can be used in a wide range of applications, including flexible and rigid polyurethane foams, various thermoplastics, and coatings.

•The intumescent properties and char formation mechanism provide effective flame retardancy, protecting materials from fire damage.

Shelf-life: 2 years from date of manufacturing.

Packing Size:

20Kg BOPP laminated bag with polythene liner.

Please Note: We are manufacturing other grade of APP, blends and surface coated APP as well. We can provide technical data or assistance in order to make batter FR for any kind of material.

For further information, please contact manufacturer:

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